



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	455	850690T 2	CRANKSHAFT ASSEMBLY	1		5
2		78662	WEAR SLEEVE	1		5
3	30	67923T	BALL BEARING (LOWER)	1		5
4	53	67446	RETAINING RING	1		5
5	43	14513A 2	DRIVE GEAR	1		5
6	10	813073	SCREW	2		5
7	11	813134	NUT	2		5
8		54196A 6	CARRIER ASSEMBLY	1		5
9		65800	SEAL	1		5,2
10	39	67377	RING-SEALING	7		5
11	31	16756A 6	ROLLER BEARING	2		5
12		NSS	BEARING	2		
13	785	9738T 9	PISTON	3	(STARBOARD-STANDARD)	5
13	785	9738T10	PISTON	AR	(STARBOARD-.015 O.S.)	
13	785	9737T 9	PISTON	3	(PORT-STANDARD)	5
13	785	9737A10	PISTON	AR	(PORT-.015 O.S.)	
14	39	822321A12	PISTON RING	1	(STD.)	5
14	39	822321A 1	PISTON RING	2	(.015 O.S.)	
15	40	52035	LOCK RING	12		5
16	644	818141A 2	CONNECTING ROD ASSEMBLY	6		5
17	10	76349 1	SCREW (5/16-24 X 7/8)	12		5
18	12	812876	WASHER	12		5
19	31	17514A 2	ROLLER BEARING ASSEMBLY	6		5
20	29	822553	NEEDLE BEARING-PISTON ENI	174		5
-	27	815791A00	ENGINE GASKET SET	1		
-		823434T00	POWERHEAD	1	(150)	
-		823434T00	POWERHEAD	1	(150)	
-		812817T00	POWERHEAD	1	(175)	
-		813043T00	POWERHEAD	1	(200)	